

# Magnetic and Microwave Absorption Properties in X and Ku-Band Frequencies of $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_3\text{O}_4/\text{Ag}$ Core-Shell Micro-nanostructures

Mashuri, Triwikantoro, Darminto

Department of Physics, Faculty of Sciences and Data Analytics, Institut Teknologi Sepuluh Nopember, Surabaya, Indonesia, 60111

Corresponding author: E-mail address: [mashuri\\_dhenmash@its.ac.id](mailto:mashuri_dhenmash@its.ac.id) (Mashuri)

## ABSTRACT

We report on magnetic and microwave absorption properties in X-band (8-12 GHz) and Ku-band (12-18 GHz) of  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  core-shell nanostructures. Silver powder was covered with  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  spinel ferrites, forming a core-shell nanostructure synthesized by dry mixing at different ferrite/silver ratio (7:1, 5:1 and 3:1 %wt). The spinel ferrite nanoparticles (~25 nm) have been synthesized from iron sand by coprecipitation method and the pure silver powder with a typical particle size of ~3  $\mu\text{m}$ . The core-shell nanostructures morphology has been observed by SEM. Magnetic properties and microwave absorption of these systems were measured using Vibrating Sample Magnetometer and Vector Network Analyzer. It is shown that the increasing silver powder content ratio in core-shell nanostructures considerably reduced both the saturated magnetization ( $M_s$ ) and remanence magnetization ( $M_r$ ) from 50.67 to 39.73 emu/gr and 12.82 to 10.36 emu/gr respectively, on the other hand it is not significant for coercive force ( $H_c$ ). These results suggest that silver powder has reduced magnetic properties.  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  core-shell micro-nanostructures can absorb microwaves in the X and Ku-band with Reflection Loss < -20 dB (~99% absorbed). The optimum composition for microwave absorption is 5:1 %wt with a value of  $RL_m = -40.27$  dB ( $f_m = 10.02$  GHz) and  $-67.54$  dB ( $f_m = 12.52$  GHz). This shows the effectiveness of the combination of microwave absorption by magnetic dipole moments in ferrite and reflection by silver microparticles so that constructive repetition of microwave absorption occurs in core shell micro-nanostructures.

**Keywords:** core-shell, ferrites, iron sand, nanostructures, microwave absorption.

Date of Submission: 26-05-2024

Date of acceptance: 07-06-2024

## I. INTRODUCTION

Polycrystalline spinel ferrites are widely used in many electronic devices. These are preferred because of their high electrical resistivity, mechanical hardness, chemical stability, and reasonable cost [1]. These systems made up of nanoparticles are intensively studied both theoretically and practically due to their electric, dielectric, and magnetic properties that are sensibly different from those of the bulk materials and their possible applications in various fields [2, 3].

Ni-Zn ferrites are well known technological magnetic materials finding their applications. The physical properties of the Ni-Zn ferrite are very sensitive to the method of preparation, the amount, and the type of substitutions [4]. Nickel and Zinc are known to have very strong preference for the tetrahedral and octahedral sites, respectively, making Ni-ferrite a model inverse ferrite and Zn-ferrite a model normal ferrite. However, nano sized Ni- and Zn-ferrite are known to exist as mixed spinel structures. Various synthesis processes have been used for preparing nano-sized ferrite particles. These include hydrothermal, sol-gel, chemical coprecipitation, sonochemical reactions, mechanical ball milling, etc. Of all these processes, chemical coprecipitation seems to be the most convenient method for the synthesis of nanomagnetic particles as it is very simple and has better control over crystallite size and other properties of the materials [5].

One of Ni-Zn ferrite applications is microwave absorbers. Microwave absorbers from ferrite-related materials used in a high frequency such as X band were particularly noticed. Electronic instrument coatings with microwave absorbers avoid the interferences of electromagnetic waves, while the battle planes coating with microwave absorber evade the detecting by radar. Usually, ferrite composites with a conducting plate as a backing material are used to achieve microwave absorption. The absorbing characteristics of the materials depend on the frequency, layer thickness, complex permittivity, and permeability. The absorbing characteristics could also be changed by modifying the layer thickness of absorbing materials. There were also reports on nanocrystals and core-shell structures of magnetic particles which exhibit unique magnetic properties [6].

However, studies of both nanoparticles and core-shell micro-nanopowders for the applications in microwave absorbers were very limited, specifically for magnetic properties.

In the present study, the effect of  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  with a core-shell micro-nanostructure on magnetic and microwave absorption properties behavior is reported.  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  nanocrystalline has been synthesized from iron sand by co-precipitation method and core-shell micro-nanostructure prepared by dry mixing method at different ferrite/micro silver ratio (7:1), (5:1) and (3:1) %wt. To construct core-shell micro-nanostructures, we choose silver and ferrite because (a). Ag and ferrite have unique properties (surface plasmon resonance and superparamagnetism, respectively), (b). both Ag and ferrite nanoparticles are biocompatible and have low cytotoxicity, (c). The surface chemistry properties are different but complementary for Ag and ferrite.

## II. EXPERIMENT METHOD

$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  nanoparticle have been synthesized by a chemical co-precipitation route method. The starting materials used were pure powder Ni (PA = 99.9%),  $\text{Fe}_3\text{O}_4$  (pure powder and based iron sand) and Zn (PA = 99.9%), its powder dissolved used HCl (M = 12.063 M, PA = 99.9%) to make  $\text{NiCl}_2\cdot 6\text{H}_2\text{O}$ ,  $\text{FeCl}_3\cdot 6\text{H}_2\text{O}$ ,  $\text{FeCl}_2\cdot 4\text{H}_2\text{O}$  and  $\text{ZnCl}_2$  solutions. Specifically,  $\text{Fe}_3\text{O}_4$  based iron sand formed by extracted used permanent magnet. For synthesis, equimolar solutions of  $\text{NiCl}_2\cdot 6\text{H}_2\text{O}$ ,  $\text{FeCl}_3\cdot 6\text{H}_2\text{O}$ ,  $\text{FeCl}_2\cdot 4\text{H}_2\text{O}$  and  $\text{ZnCl}_2$  were mixed in their stoichiometric ratio and homogenized at 70 °C. To this, 25% ammonia solution was added dropwise with constant stirring. All the chemicals were of analytical grade. The pH of the solution was maintained at 8.5. The mixture was then heated at 80 °C for about 1 hour. To prevent agglomeration a surfactant coating of oleic acid was made to the individual particles in the beginning itself. The precipitated particles were then washed several times with double distilled water to remove the salt residues, chloride ions and other impurities. It was further dried at 100 °C to obtain the powder. The samples were cooled by slow cooling to room temperature. The dried powder was mixed homogeneously in a cleaned agate mortar and pestle. Silver powders were used pure analytical grade with particle size ~2-3.5  $\mu\text{m}$ . So,  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  core-shell nanostructures samples synthesized by dry mixing method at different ratios (7:1, 5:1 and 3:1 %wt). The samples were then characterized through various characterization techniques.

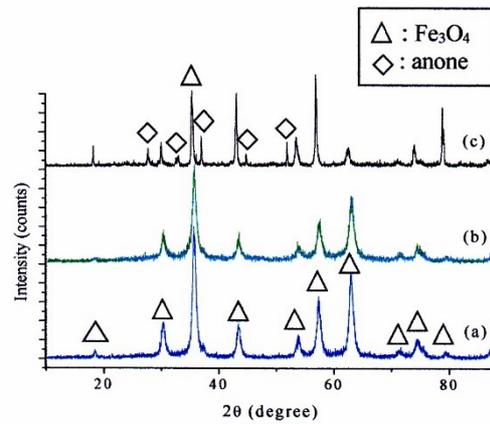
The physical characterization was performed by X-ray diffractometer (type: JEOL-3530, with  $\text{Cu K}\alpha 1$   $\lambda = 54 \text{ \AA}$ , 40 kV, dan 30 mA) for analyzed particles size and phase, Transmission Electron Microscope (TEM, model: JEM 1200 EX, JEOL) for analyzed nanoparticle morphology, Scanning Electron Microscopy (SEM, merk FEI, Type INSPECT S50) for analyzed powder particle morphology, while the magnetic characterization was done by vibrating sample magnetometer (VSM, model: Oxford VSM 1.2 H). The microwave absorption in 8 – 18 GHz frequencies has been measured using Vector Network Analyzer (VNA), Advantest R-3770 model.

## III. RESULTS AND DISCUSSION

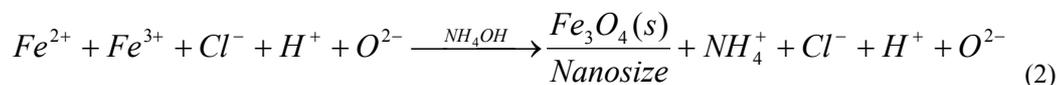
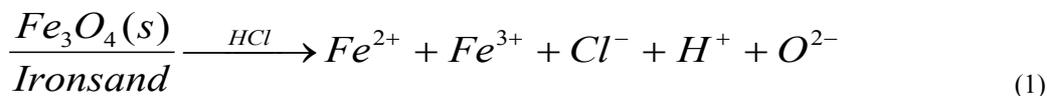
### 3.1. Synthesis of Nano Particles $\text{Fe}_3\text{O}_4$ from Iron Sand

$\text{Fe}_3\text{O}_4$  powders as raw materials manufacturing magnetic nano particles obtained by the extraction of iron sand powder. Extraction was performed to obtain  $\text{Fe}_3\text{O}_4$  powders with a strong magnet and separated from other waste using a strong permanent magnet. To ensure powder containing iron sand dominant strong magnetic phase ( $\text{Fe}_3\text{O}_4$ ) is carried out phase identification using XRD, as shown in Figure 1a.

The search match results of the analysis Figure 1a, according with reference to PDF number 24-0734 for  $\text{Fe}_3\text{O}_4$ , show that in  $\text{Fe}_3\text{O}_4$  hematite phase contains a significant (> 75%). These results are in accordance with the test content element composition using XRF in which the Fe of 76.92% so that the iron sand powder can be used as nano particles synthesis of magnetic  $\text{Fe}_3\text{O}_4$ . Peaks diffraction analysis showed that  $\text{Fe}_3\text{O}_4$  particles contained in the iron sand and there was another phase of micrometer size. Synthesized of magnetic nano particles was carried out by changing the particle size (crystal size)  $\text{Fe}_3\text{O}_4$  from iron sand micron-sized particles into nanometer-sized  $\text{Fe}_3\text{O}_4$  and simultaneously trying to minimize the waste that may still exist through co-precipitation methods. The dominant iron sand contains the first phase of  $\text{Fe}_3\text{O}_4$  dissolved in a solution of HCl. So, in the solution there are ions  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  causes  $\text{Fe}_3\text{O}_4$  phase formation. The reaction of this solution is simple, shown in the following equation (1). Then performed co-precipitation process by adding  $\text{NH}_4\text{OH}$  into the solution and thick black mud will form quickly in the process of this rainfall. This may cause the formation of  $\text{Fe}_3\text{O}_4$  particles nanometer size. The reaction can be written schematically as following equation (2).



**Fig. 1. X-ray diffractogram of (a). nano Fe<sub>3</sub>O<sub>4</sub> based FeCl<sub>3</sub> 6H<sub>2</sub>O and FeCl<sub>3</sub> 4H<sub>2</sub>O, (b). nano Fe<sub>3</sub>O<sub>4</sub> based iron sand, (c). powder iron sand**



As comparisons of the success making nano particles are made of powdered raw materials Fe<sub>3</sub>O<sub>4</sub> magnetic iron sand production is also carried out magnetic Fe<sub>3</sub>O<sub>4</sub> nano particles are made of ferroic ferrous solution by co-precipitation method. Phase identification and estimates of crystal size of Fe<sub>3</sub>O<sub>4</sub> magnetic nano particles that make up the tests conducted using XRD. X-ray patterns of Fe<sub>3</sub>O<sub>4</sub> nano particles shown in Figure 1b and 1c. The results of phase identification showed that the peaks detected in a sample of hematite is the culmination of phase Fe<sub>3</sub>O<sub>4</sub> (11.68 ± 0.35 nm) and undetectable impurities phase pollutants originating from iron sand. This is in accordance with the characteristics of nano particles Fe<sub>3</sub>O<sub>4</sub> pattern (17.64 ± 0.58 nm) made of ferroic ferrous solution, Figure 1c.

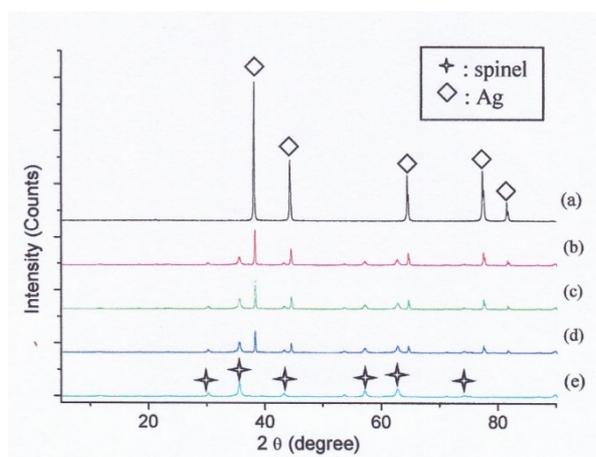
### 3.2. Phase identification core-shell micro-nanostructures.

Figure 2 shows the crystalline phases of core-shell micro-nanostructures, in which the peaks of silver and Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> are evident. It confirms the co-existence of ferrite spinel phase and silver phase. For the core-shell micro-nanostructures, the increasing of the silver powder content (low ferrite/silver ratio) increases the intensity of silver's peaks and the phase of spinel becomes moderate. For ferrite/Ag weight ratio 3:1 %wt (Fig.2, curve b), the peaks of silver are very sharp and much stronger than those of spinel peaks. The peak intensity of spinel becomes small as its content in the Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>/Ag core-shell particle decreases. The broad peaks of spinel also imply that the particle size of spinel phases was very fine, which was like our previous report.

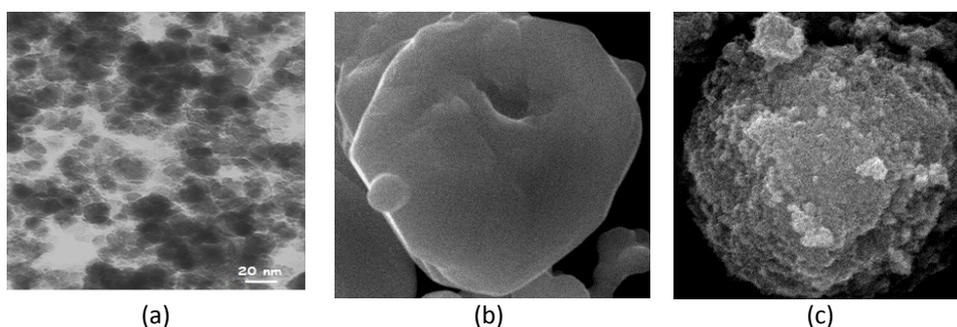
### 3.3. Morphology and Magnetic Properties

Figure 3a shows TEM nanograph of Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> nanopowders. It's showed that the Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> particles (dark area) were deposited with numerous nanometer-sized spherical, which were estimated to be in the range of ~25 nm. The silver particles (contrasts area) as shown micrograph SEM, Figure 3b. It's showed that the silver particles were numerous micrometer-sized spherical particle silver, which were estimated to be in the range of ~3 μm. Figure 4c, shows SEM micrograph of the core-shell nanopowders for different Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>/Ag ratio (7:1 %wt). For these ratios, the nanocrystals of Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> agglomerate and provide a shell around silver particles. The thickness of shell varies depending on the Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>/Ag ratio, which ranges as a negligible thickness (uncovered) for 3:1, 5:1 and 7:1 %wt. High Ni<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>/Ag ratio results in a covered surface or thick full shell as shown in Figure 3c. From the observation of SEM, dry mixing method is

applicable for synthesis of core-shell nanostructures but may not be versatile to be able to control the uniformity of the shell thickness. This image morphology of nanoparticle and core-shell micro-nanostructure agrees very well with the XRD measurement [7].

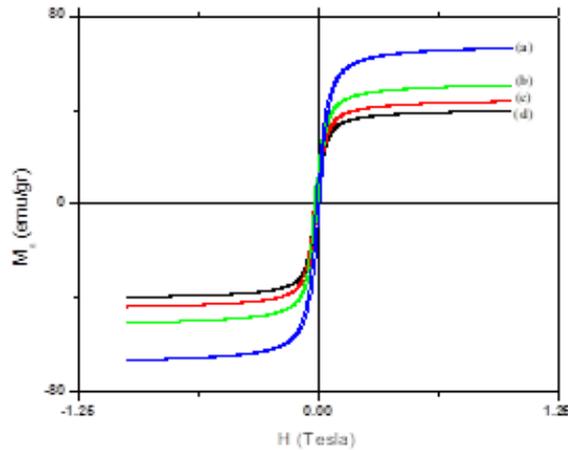


**Figure 2.** X-ray diffractogram of (a). Ag powder, core-shell micro-nanostructures  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  (b). 3:1 %wt, (c). 5:1 %wt, (d). 7:1 %wt, (e).  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$



**Figure 3.** (a). TEM images of  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$ , (b). SEM image of silver powder, (c). SEM image of  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  (7:1 %wt) core-shell micro-nanostructures

The magnetic properties of these core-shell nanostructures are analyzed using a vibrating sample magnetometer (VSM). The VSM analyses of the silver-ferite core-shell micro-nanostructures are shown in Figure 4 and the magnetic properties of  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  core-shell micro-nanostructures depend on  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  ratio (7:1, 5:1, 3:1 %wt) are given in Table 1. The increasing Ag particles content ratio in core-shell micro-nanostructures considerably reduced both the saturated magnetization ( $M_s$ ) and remanence magnetization ( $M_r$ ) from 50.67 to 39.73 emu/gr and 12.82 to 10.36 emu/gr respectively, on the other hand it is not significant for coercive force ( $H_c$ ). These phenomenon magnetic properties of core-shell micro-nanostructures cause the greater fraction of surface at interface, covered thickness and dispersivity of core-shell structure [8]. It was observed for samples showing a super paramagnetic behavior. So, the magnetic  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  core-shell nanostructures are attributed the superparamagnetic although Ag powder is not magnetic.



**Figure 4. Dependence of magnetization on the applied magnetic field at room temperature**  
**(a).  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  nanoparticle, and core-shell micro-nanostructures  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$**   
**(b). 7:1 %wt, (c). 5:1 %wt, (d). 3:1 %wt**

**Table 1. Magnetics of  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  micro-nanostructures.**

Samples	$M_s$ (emu/gr)	$M_r$ (emu/gr)	$H_c$ (Tesla)
$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$	66.44	11.82	0.010
$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$ (7:1 %wt), core-shell	50.67	12.82	0.019
$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$ (5:1 %wt), core-shell	43.78	11.09	0.019
$\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$ (3:1 %wt), core-shell	39.73	10.36	0.018

#### III.4. Microwave Absorption in X and Ku-band.

To determine the absorption properties of microwaves of the as-synthesized samples, reflection loss of samples was measured by using VNA advantest R-3770 in 8-18 GHz frequency at room temperature. The microwave absorbing properties of the  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  nanoparticles and  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4/\text{Ag}$  micro-nano structures defined by maximum reflection loss ( $RL_m$ ) are given by theory of the absorbing wall and based on the transmit-line theory [9], the maximum reflection loss is calculated by equation:

With

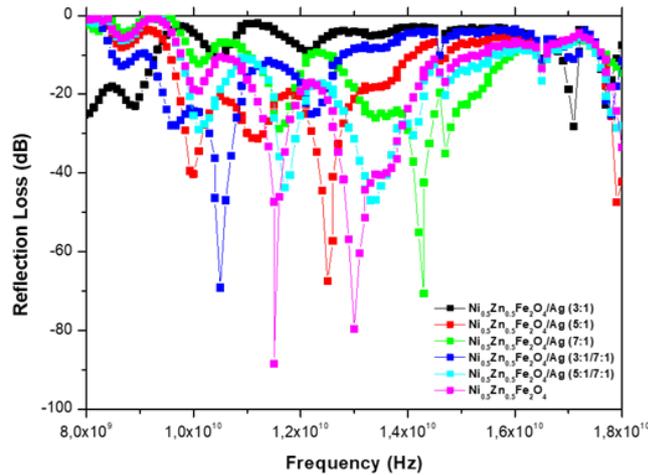
where  $Z_0$  is the input impedance of the absorber,  $c$  is the velocity of electromagnetic waves in free space,  $f$  is the microwave frequency, and  $d$  is the absorber thickness. There are two ways to increase the absorption of radar waves. First, the material impedance value must be the same as the free space impedance so that microwaves can be absorbed maximally. Another way to increase is by producing a zero reflect state and incoming waves must be absorbed with maximum intensity when the waves reach the absorbent material.

The results of Reflection Loss measurements from the  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  micro nanostructure using the Vector Network Analyzer in the X and Ku-band are shown in Figure 5 and Table 5.  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  (3:1, 5: 1, 7:1 %wt) micro-nanostructure has the property of absorbing microwaves in the X and Ku-band with a reflection loss value of  $< -20$  dB (~99% absorbed). Microwave absorption is determined by the magnetic dipole moment in ferrite nanoparticles, while silver microparticles as a metal material have an electric dipole which is conductive and makes it easier to reflect microwaves to ferrites nanoparticles, making it easier for repeated absorption to occur by the magnetic dipole moment in ferrite [10, 11]. The presence of silver microparticles as the core in the micro-nano structure causes the reflection speed to reduce the absorption of microwaves by ferrite nanoparticles. Increasing the nano ferrite composition in the micro-nano structure can increase microwave absorption as indicated by an increase in reflection loss values. The optimum composition for microwave absorption in the X

and Ku-band is 5:1%wt with maximum Reflection Loss ( $RL_m$ ) = -40.27 dB at matching frequency ( $f_m$ ) = 10.02 GHz and -67.54 dB at  $f_m$  = 12.52 GHz. This indicates that the coupling of microwaves by magnetic dipole moments in ferrite and accelerated reflection by silver microparticles is constructive. Microwave absorption is determined by the magnetic dipole moment in ferrite nanoparticles, while silver microparticles as a metallic material have an electric dipole which is conductive and makes it easier to reflect microwaves. The presence of silver microparticles as the core in the micro-nano structure causes the reflection speed to reduce the absorption of microwaves by ferrite nanoparticles. This is also shown in the composition of (7:1/5:1 %wt)  $Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$  micro-nanostructures with a wider absorbed frequency band[12].

**Figure 5. Reflection  $Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$  micro-nanostructures**

**Table 2. Reflection Loss  $Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$  micro-nanostructures in X and**



**Loss of  
of  
Ku-band.**

Samples	Reflection Loss, $RL_m$ (dB)	Frequency, $f_m$ (GHz)	Bandwith (GHz)
$Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$ (3:1 %wt)	-22.94	8.91	8.40 – 9.16
	-28.16	17.12	15.52 – 17.23
$Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$ (5:1 %wt)	-40.27	10.02	8.99 – 10.40
	-67.54	12.52	11.64 – 13.15
$Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$ (7:1 %wt)	-28.79	11.62	10.60 – 12.14
	-70.67	14.33	12.14 – 14.60
$Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$ (7:1/3:1 %wt)	-69.12	10.51	9.08 – 11.12
	-25.18	17.82	17.23 – 18.00
$Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$ (7:1/5:1 %wt)	-43.68	11.72	10.81 – 12.22
	-46.97	13.32	12.22 – 14.41

#### IV. CONCLUSION

To involve magnetic properties of  $Ni_{0.5}Zn_{0.5}Fe_2O_4$  ferrite has been successful core-shell micro-nanostructures synthesized with silver micropowder ratio (7:1, 5:1, 3:1 %wt) by dry mixing method. The increasing silver powder content ratio in core-shell nanostructures considerably reduced both the saturated magnetization ( $M_s$ ) and remanence magnetization ( $M_r$ ) from 50.67 to 39.73 emu/gr and 12.82 to 10.36 emu/gr respectively, on the other hand it is not significant for coercive force ( $H_c$ ). These results suggest that silver powder has reduced magnetic properties but the magnetic  $Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$  core-shell nanostructures are attributed the superparamagnetic.  $Ni_{0.5}Zn_{0.5}Fe_2O_4/Ag$  core-shell micro-nanostructures can absorb microwaves in the X and Ku-band with Reflection Loss < -20 dB (~99% absorbed). The optimum composition for microwave absorption is 5:1 %wt with a value of  $RL_m$  = -40.27 dB ( $f_m$  = 10.02 GHz) and -67.54 dB ( $f_m$  = 12.52 GHz). This shows the effectiveness of the combination of microwave absorption by magnetic dipole moments in ferrite and reflection by silver microparticles so that constructive repetition of microwave absorption occurs.

#### REFERENCES

- [1]. Madiha Fathi Elmahaishi, Raba'ah Syahidah Azis, Ismayadi Ismail, Farah Diana Muhammad, "A review on electromagnetic microwave absorption properties: their materials and performance", Journal of Materials Research and Technology, vol. 20, (2022), pp. 2188 – 2220. <https://doi.org/10.1016/j.jmrt.2022.07.140>.
- [2]. Horvath Martha Pardavi, "Microwave Applications of Soft Ferrites", Journal of Magnetism and Magnetic Materials, vol. 215-216, (2000), 171 – 183. [https://doi.org/10.1016/S03048853\(00\)00106-2](https://doi.org/10.1016/S03048853(00)00106-2).

- [3]. Teja, A.S., Koh, P. Y., “Synthesis, properties, and applications of magnetic iron oxide nanoparticles”, *Progress in Crystal Growth and Characterization Materials*, Vol. 55, (2009), 22–45. <https://doi.org/10.1016/j.pcrysgrow.2008.08.003>.
- [4]. A. Houbi, Z.A. Aldashevich, Y. Atassi, Z. Bagasharova Telmanovna, M. Saule, K. Kubanych, “Microwave absorbing properties of ferrites and their composites: a review”, *J. Magn. Magn. Mater.* 529 (2021), 167839, <https://doi.org/10.1016/j.jmmm.2021.167839>.
- [5]. N. Siregar, I.P.T. Indrayana, E. Suharyadi, T. Kato, S. Iwata, “Effect of synthesis temperature and NaOH concentration on microstructural and magnetic properties of Mn<sub>0.5</sub>Zn<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub> nanoparticles”, *IOP Conf. Series: Mater. Sci. Eng.* 202 (2017), 012048, <https://doi.org/10.1088/1757-899X/202/1/012048>.
- [6]. S.H. Hosseini, A. Moghimi, M. Moloudi, “Magnetic, conductive, and microwave absorption properties of polythiophene nanofibers layered on MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub> core–shell structures”, *Mater. Sci. Semicond. Process.* 24 (2014) 272–277, <https://doi.org/10.1016/j.mssp.2014.02.046>.
- [7]. B. Lu, H. Huang, X.L Dong, X.F. Zhang, J.P. Lei, J.P. Sun, C. Dong, “Influence of alloy components on electromagnetic characteristics of core/shell-type Fe–Ni nanoparticles”, *J. Appl. Phys.* 104 (2008), 114313, <https://doi.org/10.1063/1.3040006>.
- [8]. Wang, Y., Peng, Z., Jiang, W., “Hydrothermal synthesis and microwave absorption properties of Fe<sub>3</sub>O<sub>4</sub>@SnO<sub>2</sub> core–shell structured microspheres”, *Journal of Materials Science: Materials in Electronic*, Vol. 26, (2015), 4880–4887. <https://doi.org/10.1007/s10854-015-2997-0>.
- [9]. J.-E. Yoo, Y.-M. Kang, “Electromagnetic wave absorbing properties of Ni-Zn ferrite powder–epoxy composites in GHz range”, *J. Magn. Magn. Mater.* 513 (2020), 167075, <https://doi.org/10.1016/j.jmmm.2020.167075>.
- [10]. Mashuri Mashuri, Adam Aswin Usman, Suyatno Suyatno, “Reduced graphene oxide-ferrite microcomposites based on petungbamboo (*dendrocalamus asper*) charcoal and iron sand as lightweight microwave absorbing materials”, *Mater. Res. Express* 10 (2023) 015601. <https://doi.org/10.1088/2053-1591/acb1a3>.
- [11]. Ping-An Yang, Yuxuan Huang, Rui Li, Xin Huang, Haibo Ruan, Mengjie Shou, Wanjun Li, Yuxin Zhang, Nan Li, Lichao Dong, “Optimization of Fe@Ag core–shell nanowires with improved impedance matching and microwave absorption properties”, *Chemical Engineering Journal*, 430 (2022), 132878. <https://doi.org/10.1016/j.cej.2021.132878>.
- [12]. Y. Zhao, L. Hao, X. Zhang, S. Tan, H. Li, J. Zheng, G. Ji, “A novel strategy in electromagnetic wave absorbing and shielding materials design: multi-responsive field effect”, *Small Sci.* 2 (2022), 2100077, <https://doi.org/10.1002/smsc.202100077>.